

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE  
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A plastic pipe having a multiple layer wall  
5 construction comprising major wall portions which are  
formed with first corrugations and which are separated from  
one another by minor wall portions formed with second  
corrugations and also formed with a bowed wall part, said  
10 second corrugations being smaller in diameter than both  
said first corrugations and said bowed wall part and said  
bowed wall part being of a diameter consistent with that of  
said first corrugations.
2. A plastic pipe as claimed in Claim 1 including  
15 first, second and third layers in said multiple layer wall  
construction, said third layer being provided outwardly  
over and adhered to said first corrugations and said bowed  
wall part and being spaced outwardly of said second  
corrugations.
- 20 3. A plastic pipe having a multiple layer wall  
construction with a coupling end for coupling with another  
pipe, said wall construction including a plurality of  
corrugations, said coupling end comprising an open ended  
25 bell having a diameter consistent with that of said  
corrugations.
4. A plastic pipe having a multiple layer wall  
construction including a coupling end for coupling with  
30 another pipe, said wall construction being formed with  
first and second corrugations, said first corrugations  
being provided over most of the pipe, said second  
corrugations being provided at the coupling end of the pipe  
and being smaller in diameter than said first corrugations.
- 35 5. A plastic pipe having a multiple layer wall

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construction with first and second coupling ends for  
coupling to other pipes, said wall construction being  
formed with first corrugations, second corrugations and an  
open ended bell, said first corrugations being provided  
5 along most of said pipe, said second corrugations being  
provided at said first coupling end and being smaller in  
diameter than said first corrugations, said bell being  
provided at said second coupling end and being of a  
diameter consistent with that of said first corrugations.

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6. A plastic pipe as claimed in Claim 5, including  
first, second and third layers in said wall construction,  
said third layer being adhered to said first corrugations  
and said bell while being spaced from said second  
15 corrugations.

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7. A method of making a plastic pipe comprising  
extruding first and second streams of plastic into a mold  
to provide said pipe with a multiple layer wall  
20 construction, forming first corrugations along major  
portions of said wall construction and forming second  
corrugations and a bowed wall region along minor portions  
of said wall construction between said major portions  
thereof, said first corrugations and said bowed wall part  
25 being consistent in diameter, said second corrugations  
having a diameter less than that of said first corrugations  
and said bowed wall part.

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8. A method as claimed in Claim 7, wherein said bowed  
30 wall region has one end forming a transition wall part to  
said second corrugations, said method including removing  
said transition wall part to form first and second pipe  
sections from said pipe in which said bowed wall region is  
converted to an open ended bell on said first pipe section  
35 and said second corrugations from a male spigot on said  
second pipe section, said bell and said spigot being inter-

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fittable with one another for coupling said first pipe section with said second pipe section.

5 9. A method as claimed in Claim 7, including covering said wall construction with an external layer of plastic and then forcing said first corrugations and said bowed wall region of said wall construction and said layer of plastic to adhere to one another.

10 10. A method as claimed in Claim 9, including dividing said pipe into first and second pipe sections through said external layer and removing part of said bowed wall region of said wall construction to provide said first pipe section with a belled end covered by said external layer.

15 11. A method as claimed in Claim 10, including removing part of said external layer around and uncovering said second corrugations to form a spigot end on said second pipe section.

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